

Date: Tuesday, 24/06/2008 1:14:18 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	SHORT SIDE PLATE	
<b>Job Number</b> :	40032			
<b>Estimate Number</b> :	13395			
<b>P.O. Number</b> :		<b>Part Number</b> :	PB6743001179	
<b>This Issue</b> :	24/06/2008	<b>S.O. No.</b> :		
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 PAGE29	
<b>First Issue</b> :	1/1	<b>Project Number</b> :	N/A	
<b>Previous Run</b> :		<b>Drawing Revision</b> :	B1	
	<b>Type</b> :	<b>Material</b> :		
	SMALL /MED FAB	<b>Due Date</b> :	01/07/2008	<b>Qty:</b> 20 <b>Um:</b> Each
<b>Written By</b> :				
<b>Checked &amp; Approved By</b> :	<u>MF 08-06-24</u>			
<b>Comment</b> :	Est Rev:A 08-06-20 new issue DD verified by:ec			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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**Comment:** Qty.: 0.4421 sf(s)/Unit Total : 8.8410 sf(s)

6061-T6 .125 Sheet

batch: 165646IB 8-6-24

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1IB 8-6-24

(21)

2-Deburr if necessary

IB 8-6-24

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 8-6-24**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK8-06-24 (21)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Pat E.MF 08-07-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:14:18 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT SIDE PLATE

Job Number: 40032

Part Number: PB6743001179

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/15

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

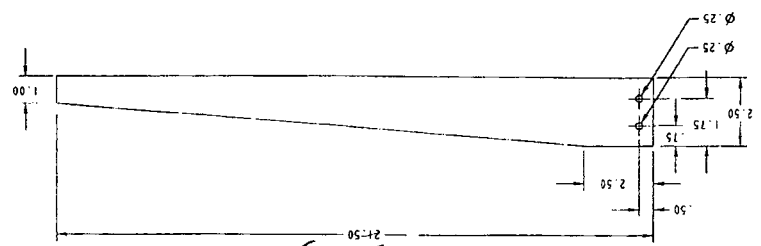
NOTE: Date & initial all entries

ORIGINAL

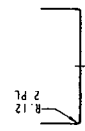
PREMIER AVIATION, INC.  
3000 American Parkway, Grand Prairie, Texas 75050  
DRAFT 10001 10001 NO. 10001  
B67-43001  
SHEET 29 OF 45

#40032

④ -179 SHORT SIDE PLATE  
MATERIAL: .125 THK. 6061-T6, 00-A-250/11  
SCALE: 0.500

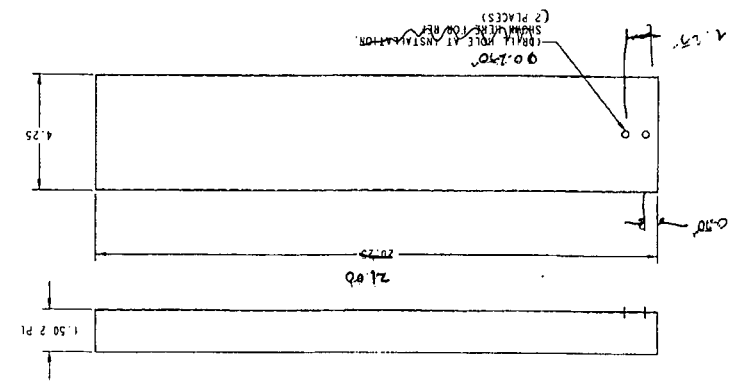


24.25  
23.50



REFERENCE ONLY

② -181 COVER PLATE  
MATERIAL: .032 THK. 2024-T3, 00-A-250/4  
SCALE: 0.500



RELEASED  
#40032

B67-43001-179 pg 29

☒ **First Article**      ☐ **Prototype**

421

06/06/24

